

Date: Thursday, 27/11/2008 2:19:29 PM
User: Julie Dawson

Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 43793 -2
Estimate Number : 10101
P.O. Number :
This Issue : 27/11/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : PURCHASED PARTS
Previous Run : 43235
Written By :
Checked & Approved By : SLD 08.11.27
Comment : Est J 04.09.15 Added Steps 5-7 KJ/JLM
Est K 05.12.15 chg black sikaflex for white EC
Est L 08.11.06 new drawing EC ver : DD

Drawing Name : 6" MIRROR
Part Number : D2011101
Drawing Number : D2011 REV G
Project Number : N/A
Drawing Revision : G
Material :
Due Date : 05/12/2008 Qty: 15 Um: 30 Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 PG PURCHASING



Comment: PACKAGING RESOURCE #1

Issue P/O: 7705

Mirror P/N: CHM10601

Possible supplier: Auto Parts Extra

Material release note required

C20811128

(50)

Pc 8/12/3

15

2.0 CHM10601 Mirror 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
Mirror 6"

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

4.0 D2829 Threaded Stud



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
Threaded Stud

5.0 D30141 Locknut



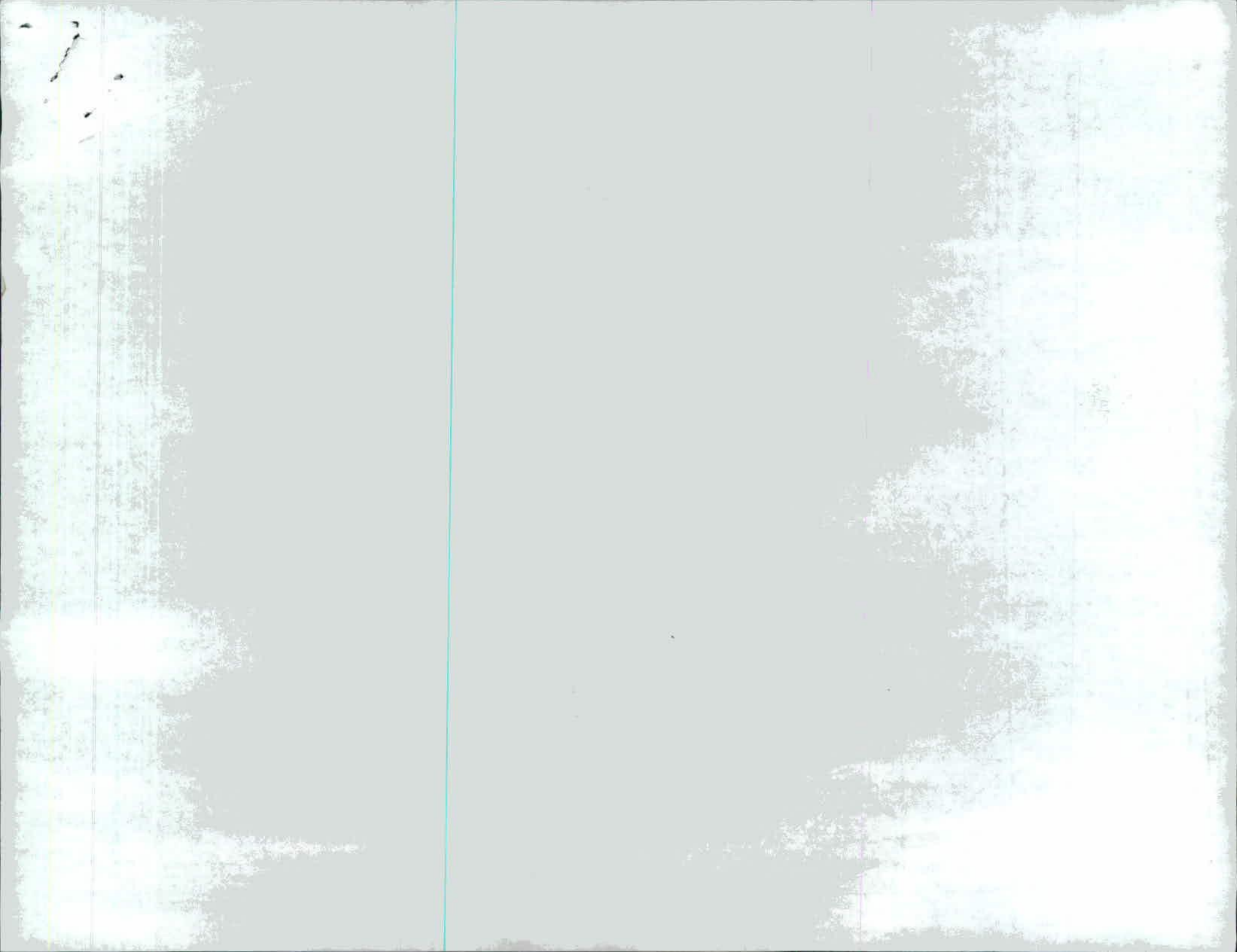
Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
Locknut

Pick:

Qty Part Number Description Batch

1 D3014-1 Lock nut

B25021



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Drawing Name: 6" MIRROR

Job Number: 43793

Part Number: D2011101

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0

AN960JD416L

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
Washer

Pick:

Qty: Part Number Description Batch

1 AN960JD416L Washer

M109388

87
M110002 (7x)

08/12/11

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Discard Hardware & Install new hardware loosely

2- Crimp stud as per Dwg D2011

08/12/11 (15)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

4- Test assembly to 50lbs pull test after 24 hours

08/12/11 (X15)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST-227

08/12/12 (X15)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



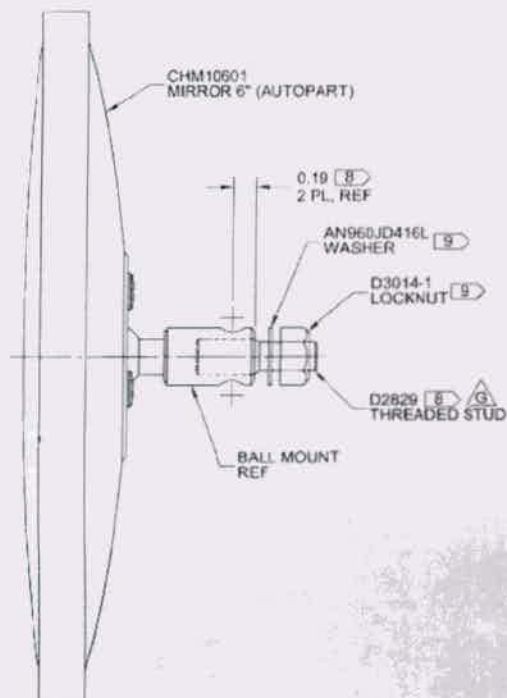
Comment: FINAL INSPECTION/W/O RELEASE

08/12/15

Job Completion



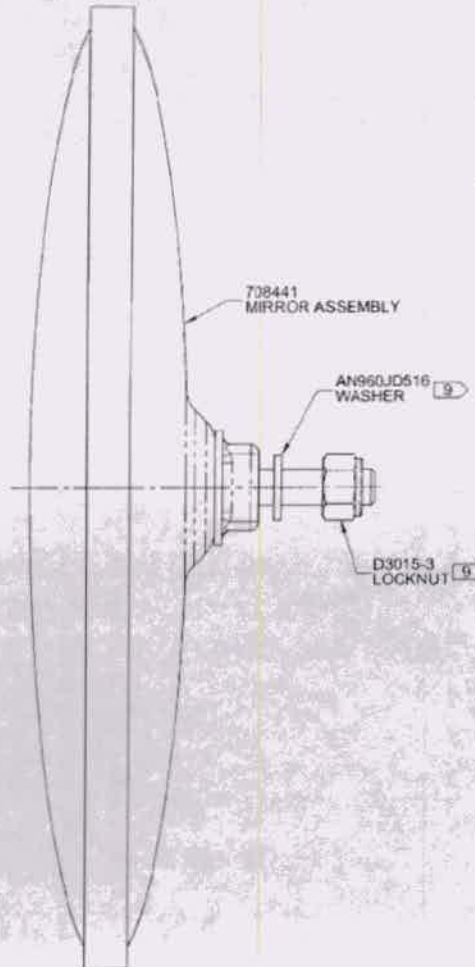
08/12/12



D2011-101 MIRROR ASSEMBLY 6"

NOTES:

- 1) MATERIAL N/A
- 2) FINISH N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D2011-101 = 0.6 lbs APPROX ; D2011-103 = 1.0 lbs APPROX.
- 8) D2829 INSTALLATION PROCEDURE:
 - APPLY LOCKTITE 262 TO (5/16) END OF D2829
 - THREAD BY HAND INTO BALL MOUNT UNTIL ENTIRE (5/16) END OF D2829 IS WITHIN BALL MOUNT
 - CRIMP BALL MOUNT ON TWO OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
 - CRIMP TO DEPTH OF 0.040 - 0.010 USING R0.125
- 9) INSTALL LOOSE



D2011-103 MIRROR ASSEMBLY 8"

ITEM	QTY -101	QTY -103	P/N	DESCRIPTION
1	X		D2011-101	MIRROR ASSEMBLY 6"
2		X	D2011-103	MIRROR ASSEMBLY 8"
3	1		D2829	THREADED STUD
4	1		D3014-1	LOCKNUT
5		1	D3015-3	LOCKNUT
6	1		CHM10601	MIRROR 6" (AUTOPART)
7		1	708441	MIRROR 8" (VELVAC)
8	1		AN960JD416L	WASHER
9		1	AN960JD516	WASHER

REFERENCE ONLY

RELEASED
08-10-2011

G	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT. MIRROR 6" (AUTOPART) AND CHM10601 WERE MIRROR 6" (GROTE) AND P/N 50441 (28-03-1). ADDED D2829 (28-03-1) AND 708441 REMOVED DRILLING NOTE. VIEW A-A AND SKAFLEX APPLICATION NOTE. REASON: GROTE PRODUCT IS DISCONTINUED.	MB	06-10-06
F	ADD HOLES FOR SEALANT ON -101	CP	04-09-10
E	NEW 8" MIRROR	CP	01-05-06
D	NEW 6" MIRROR, ADD NUT, REMOVED STUD	CP	01-04-73
C	REPLACE DOMINION AUTO MIRRORS WITH PHILLIPS, ADDED STUDS. REDRAWN	RF	99-06-31
B	SKAFLEX 241 ADDED	JR	98-04-29
A	DWG NO. WAS DSP1011; ADDED -103	JR	90-09-15
-	NEW ISSUE	JR	90-03-31
REV.	DESCRIPTION	BY	DATE

DESIGN	JB	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO	REV G
MFG APPR		D2011	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR		MIRROR ASSEMBLY	NTS
DATE	08.10.06	COPYRIGHT © 1996 BY DART AEROSPACE LTD.	



**AUTO PARTS • PIÈCES D'AUTO
TRUCK PARTS • PIÈCES DE CAMION
ENGINE • MARINE • MOTEUR-MARINE
PERFORMANCE PARTS • PIÈCES DE PERFORMANCE
TIRES • PNEUS**



Past due accounts bear 2% interest per month (24% per annum). If this account is placed with a 3rd party collection, an administrative cost of 25% will be added. All exchanges and refund claims must be accompanied by this invoice. Electrical parts not returnable. All parts returned are subject to 20% handling charge. All merchandise sold on this invoice remains the vendor's property until this invoice is paid in full.
TERMS: Payment due on 10th day of the following month.

Aucun remboursement sans cette facture. Net 30 jours, 2% de frais d'intérêt par mois (24% par année) sur compte en souffrance. 20% de frais de manutention sur toute marchandise retournée. Clause pénale une indemnité de 25% sera chargée sur compte sujet à des procédures légales. Les marchandises mentionnées sur cette facture demeurent la propriété du vendeur tant qu'elles ne seront pas entièrement payées. Pièces électriques non-retournable.
TERMES: Compte payable le 10 du mois suivant.

SIGNATURE

GST / TPS
10035 3366 RT0001

1000 RUE LANDS DOWN
TEL: (613) 632-1191

HAWKESBURY, ON K6A 1H7
FAX: (613) 632-2350

TVQ
1016330716 TQ0001

New Ontario Environmental Protection Fees will be in effect July 1st 2008
More information can be found at www.stewardshipontario.ca/mhsw

113336 (613) 632-5200
PART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

113336
*** SAME ***

DATE: 12/02/08
08:00
111 MLP

PO: 00007705

ORD / COM	SHIP / EXP	CODE	PART No / PIÈCES	DESCRIPTION	LIST EACH / CHACUN	COST / COÛTANT	EXTENSION		
15	15	TWD	CHM10601	6 CONV. MIRROR, S/ direct twd 64725	19.20	18.95	284.25		
	15	***	SHIP VIA	PIECE / CORE TOT REGUL VR	0.00		0.00		
<i>See you Merci</i>									
<i>Solinas</i>									
INVOICE No / FACTURE		TYPE / SORTE		TOTAL	DISC / ESC	FRT / TRANS	GST / TPS	PST / TVQ	AMT to PAY / À PAYER
11914566		INVOICE		284.25	0.00	0.00	14.21	0.00	298.46

